



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT400213-1
Job Sheet 175867



Part No: RBT400213-1

Job Qty: 4 ea

Part Name: Tab Bender Body



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG RBT400213-1 Rev F IPP Rev A 17.11.23 New issue DP Verify DD/IPP Rev B 18.03.08 DWG update
Rev. F DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/23/18	0.00	0.00	Start Up Waterjet2		DE 18/04/12
100	Waterjet	4 pcs		4/23/18	0.00	0.40	Waterjet 2 OMAX		DE 18/04/12
110	QC	4 pcs		4/23/18	0.00	0.00	QC2 Waterjet-4		DE 18/04/12
120	Mori Seiki	4 pcs		4/24/18	0.00	4.00	MORI NV5000-2		DE 18/09/12
130	QC	4 pcs		4/24/18	0.00	0.00	QC2 Machining-4		DE 18/09/12
140	QC	4 pcs		4/24/18	0.00	0.00	QC8-7		DE 18-09-05
150	QC	4 pcs		4/24/18	0.00	0.00	QC5 (Not required)		DE 18-09-10
160	Outsource	4 pcs		4/24/18	0.00	0.00	Outsource4		SEP 18 2018
170	Packaging	4 pcs		4/24/18	0.00	0.00	Packaging2		SEP 18 2018
180	QC	4 pcs		4/24/18	0.00	0.00	QC6		9-89
190	Packaging	4 pcs		4/24/18	0.00	0.00	Packaging3-2		GA136
200	QC21-SA	4 Ea		4/24/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg Dwg Rev: F Prog Rev: F 2-Deburr if necessary
 Descriptions: 120 - 1-Machine as per folio FB FOLIO REV: 21 DWG REV: 9-89 2-Deburr
 150 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.
 160 - Issue P/O to ATG : PO 040953 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	3.7600 sf (.94 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.250	4	17	0

Part Specifications

Specifications could not be found.

Uart Aerospace Ltd.
1270 Aberdeen Street
Newbury, ON K8A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART
AEROSPACE

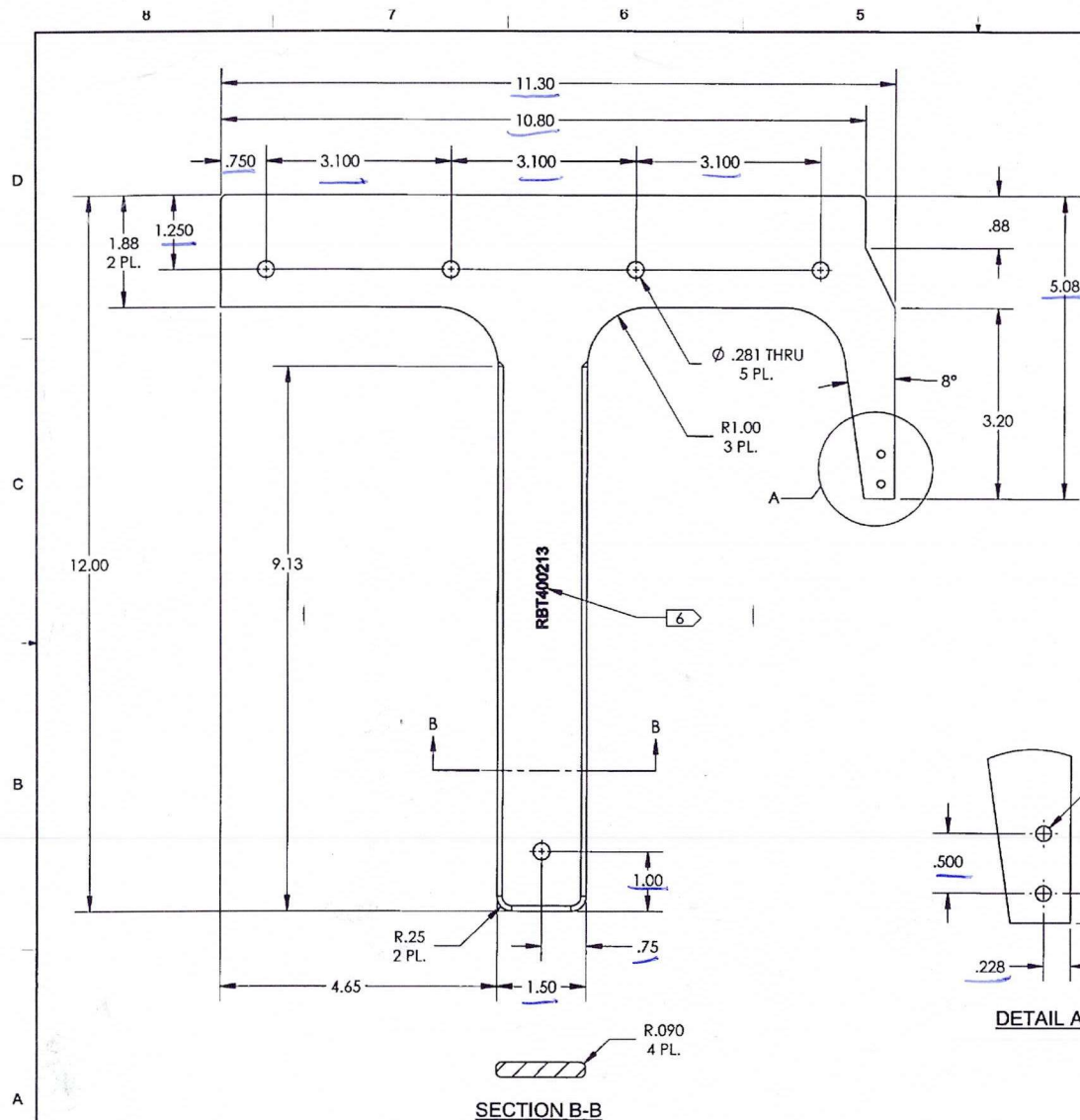
Container No: S063620



Part: RBT400213-1
Job No: 175867
Serial No/Batch: S063620
Revision: F
Inspector:

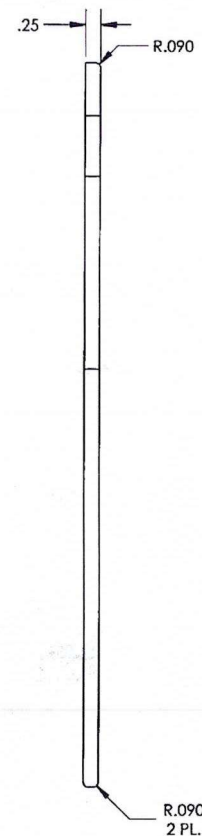
Date: 04/21/18

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
F	DRILL SIZE .280 CHANGED TO STANDARD DRILL SIZE .281, .125 CHANGED .129 ENGRAVING CHANGED FOR MACHINE ENGRAVE, TEMPLATE UPDATED, S/N REMOVED, DIMENSION 9.13 FOR RADIUS LENGHT ADDED	17-797	17.12.21	VM	ML



- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: RED ANODIZE
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE T/N AS SHOWN, 0.010" DEEP

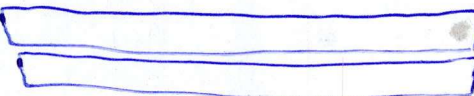
RBT400213-1 TAB BENDER BODY



SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 175867
APR 11 2018

DART AEROSPACE Howesbury, Ontario, Canada	
TITLE TAB BENDER BODY	
PART NO. RBT400213-1	REV F
TOOL NO. RBT400213	
INITIALS AND DATE	
DESIGNED BY: VM 12/21/2017	TOLERANCES: UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING
DRAWN BY: VM 01/02/2018	XXX ± .005
CHECKED BY: VM 01/02/2018	XX ± .01
MFG REVIEW BY: DD 01/02/2018	X ± .1
APPROVED BY: ML 01/30/2018	FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040953**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040953
PO Date: 9/10/18
Due Date: 9/28/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175867	RBT400213-1	Tab Bender Body -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	9/28/18	4 pcs	0 pcs	4 pcs	\$41.07/pcs	\$164.28
						4 X SEP 18 2018					
2	181928	644.4111	Bracket, Aft Pivot 1-ISSUE P/O TO ATG: 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A- 8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	-	9/28/18	20 pcs	0 pcs	20 pcs	\$12.82/pcs	\$256.40
						20 X SEP 18 2018					
3	179416	RBE350A93-3302-02-5	Extension Handle -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	9/28/18	18 pcs	0 pcs	18 pcs	\$12.52/pcs	\$225.36
Grand Total:											\$646.04



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PURCHASE ORDER PO040953

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/11/18 10:42 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916016

Date: 13-Sep-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chris Oula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 4 each	Part: RBT400213-1 ✓ Tab Bender Body Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant .0004-.0010" (.4 - 1 mils). Job: 23700 PO: PO040953 ✓ Line: 1 Rev: F		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>13/09/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			